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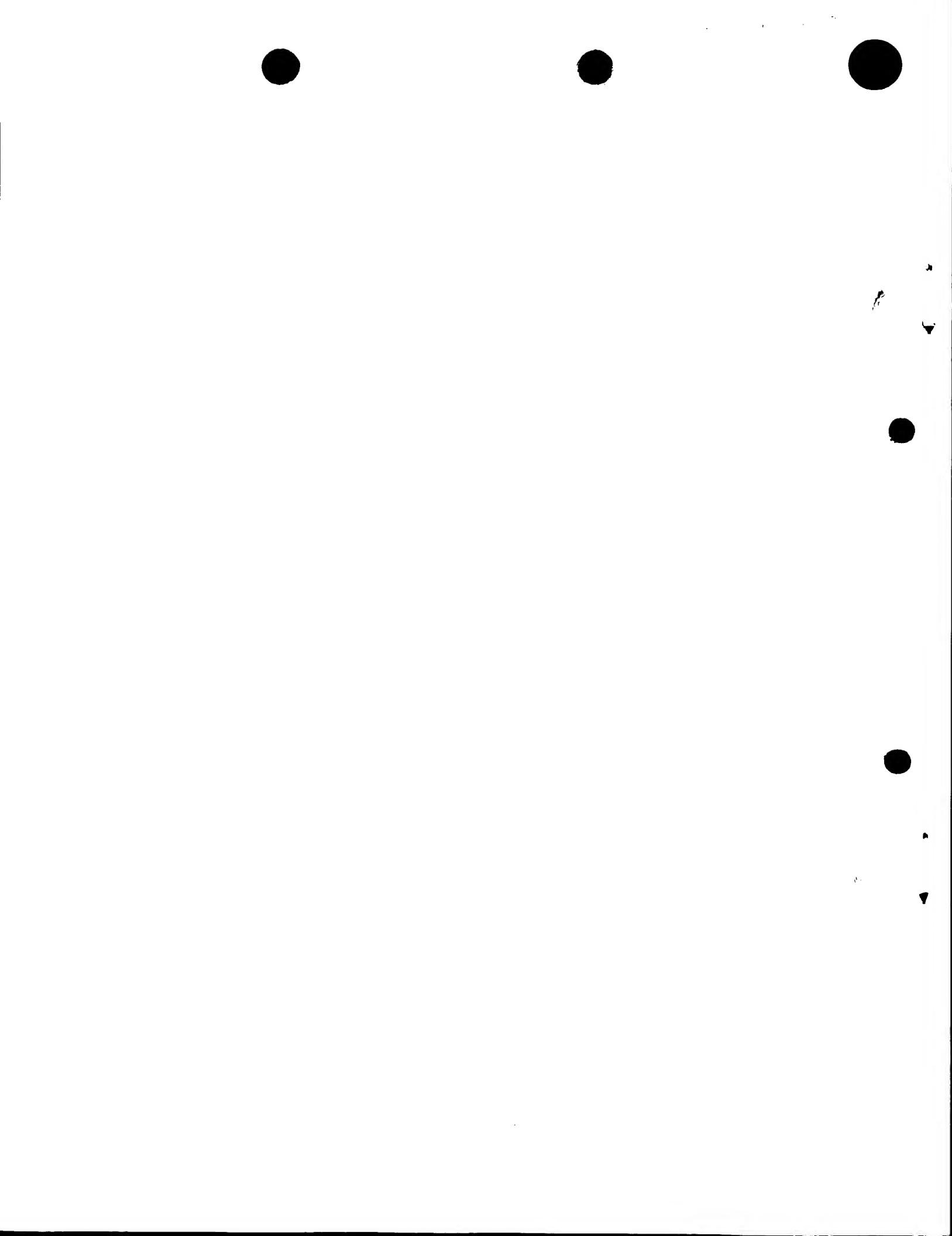
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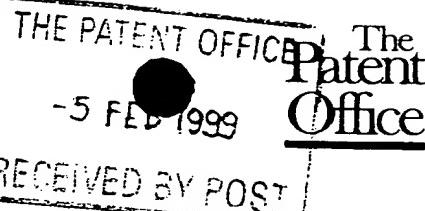
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The University Court of the University of Glasgow  
University Avenue  
Glasgow  
G12 8QQ

15 FEB 1999

Patents ADP number *(if you know it)*

If the applicant is a corporate body, give the country/state of its incorporation

United Kingdom

4. Title of the invention

"Optical Waveguide with Multiple Core Layers and Method of Fabrication Thereof"

5. Name of your agent *(if you have one)*

Murgitroyd &amp; Company

"Address for service" in the United Kingdom to which all correspondence should be sent  
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Description 12

Claim(s) 11

Abstract 1

Drawing(s) 2 + 2

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1       OPTICAL WAVEGUIDE WITH MULTIPLE CORE LAYERS AND METHOD  
2       OF FABRICATION THEREOF

3

4

5       FIELD OF THE INVENTION

6

7       This invention relates to an optical waveguide with  
8       multiple core layers and a method of fabrication  
9       thereof.

10

11      In particular, the invention relates to a doped planar  
12     waveguide with multiple core layers and which includes  
13     both active and passive components and to a method of  
14     fabricating a planar waveguide for an optical circuit  
15     in which the core is composed of layers of different  
16     materials.

17

18

19       BACKGROUND OF THE INVENTION

20

21      Planar waveguides can be passive devices or can  
22     include active components; for example, modulators,  
23     couplers, and switches. Planar waveguides  
24     incorporating active components are extremely  
25     advantageous as they can be used to provide integrated  
26     optic packages which can serve as complete transmitting  
27     modules with, for example, components for amplitude or  
28     phase modulation, or multiplexing in an optical

1 communication network.

2

3 Rare earth doped fibre amplifiers, for example erbium  
4 or neodymium doped fibre amplifiers, are known to have  
5 several advantages in optical communication networks  
6 such as high gain, low noise, high power conversion  
7 efficiency and wide spectral bandwidth. The present  
8 invention seeks to provide the same advantages in  
9 planar rare earth doped waveguides and moreover to  
10 provide a laser waveguide amplifier which can be used,  
11 for example, in an optical communication network to  
12 amplify attenuated signals.

13

14 Planar waveguide technology is important in the  
15 fabrication of lasers and optical amplifiers due to the  
16 superior stability, compact geometry of planar  
17 waveguide technology. Also, active components, for  
18 example modulators, can be integrated into the planar  
19 device.

20

21 A variety of techniques, including flame hydrolysis  
22 deposition (FHD), sputtering, plasma enhanced chemical  
23 vapour deposition (CVD) and ion-exchange can be used in  
24 the fabrication of silica-based planar waveguides doped  
25 with rare-earth ions and which display laser  
26 characteristics.

27

28 In such laser amplifying waveguides, it is desirable to  
29 obtain a high concentration of rare earth ions in order  
30 to achieve very compact and efficient devices.  
31 However, high concentrations of rare earth ions in a  
32 waveguide layer with relatively low solubility can  
33 result in the formation of clusters of rare earth ions.  
34 The interaction between the rare earth ions in such  
35 clusters quenches the excited state required for the  
36 lasing process and thus degrades the optical

1 amplification provided by the waveguide.  
2  
3 Other complications arise in the fabrication of laser  
4 waveguides for applications which require single mode  
5 transmission, narrow spectral bandwidths, and/or  
6 precise control of the lasing wavelength depend  
7 critically on their cavity type. Laser waveguides  
8 which have butt-coupled mirrors on the waveguide ends  
9 or dielectric reflection mirrors are known in the art  
10 but suffer to a greater or lesser degree from certain  
11 disadvantages; for example, low spectral selectivity.  
12

13 Bragg gratings incorporated in a waveguide core can  
14 provide enhanced spectral selectivity. The fabrication  
15 of such gratings is affected by the host glass  
16 composition present in the waveguide core which  
17 determine the UV absorption band of the core material  
18 and thus its photosensitive properties. For example,  
19 if phosphorus is used as a core dopant ion it can  
20 alleviate the formation of rare earth ion clusters but  
21 has the disadvantage that it reduces the amount of  
22 absorption in the UV and thus reduces the  
23 photosensitivity of the core. If germanium is used as  
24 a core dopant ion it can increase the photosensitivity  
25 of the core but has the disadvantage of promoting rare  
26 earth cluster formation.  
27

28 The introduction of a Bragg grating can be effected in  
29 a planar waveguide by a number of known methods which  
30 suffer to a greater or lesser degree from certain  
31 disadvantages. The invention provides an optical  
32 waveguide with multiple core layers which is suitable  
33 for forming a laser waveguide with a high degree of  
34 spectral selectivity. The waveguide core combines two  
35 different types of silica based layers and these core  
36 layers obviate or mitigate the aforementioned

1 disadvantages which arise when seeking to fabricate an  
2 in-core Bragg grating to enhance the spectral  
3 selectivity of the laser waveguide. The waveguide  
4 formed enables in-core Bragg grating formation at a  
5 range of UV wavelengths above 150 nm.

6

7 SUMMARY OF THE INVENTION

8

9 In accordance with a first aspect of the invention  
10 there is provided an optical waveguide with multiple  
11 core layers comprising:

12

13 In accordance with a second aspect of the invention  
14 there is provided a laser waveguide with multiple core  
15 layers comprising:

16

17 In accordance with a third aspect of the invention  
18 there is provided a method of fabricating an optical  
19 waveguide with multiple core layers comprising:

20

21 In accordance with a fourth aspect of the invention  
22 there is provided a method of fabricating a laser  
23 waveguide with multiple core layers comprising:

24

25

26

27

28 DESCRIPTION OF THE DRAWINGS

29

30 Embodiments of the present invention will now be  
31 described, by way of example only, with reference to  
32 the accompanying drawings, in which:-

33

34 Figs. 1A to 1C are schematic cross-sectional diagrams  
35 of a waveguide with multiple core layers during various  
36 stages of fabrication.

1 Fig. 2A is a schematic representation of a laser  
2 waveguide formed from the waveguide shown in Figs. 1A  
3 to 1C; and

4

5 Fig. 2B is a detail, to an enlarged scale, of the  
6 structure shown in Fig. 2A.

7

8

9 DETAILED DESCRIPTION OF THE INVENTION

10

11 Referring now to the drawings, Figs. 1A to 1C  
12 illustrate schematically stages in the fabrication of a  
13 waveguide with a multi-layered core according to the  
14 invention.

15

16 Referring now to Fig. 1A, there is illustrated a  
17 waveguide 1 which is fabricated from a substrate 2.  
18 The substrate 2 comprises a silicon wafer. However,  
19 other suitable substrates including silica and  
20 sapphire, may be used.

21

22 A silica buffer layer 3, comprising a thermally  
23 oxidised layer of the substrate 2, is formed on the  
24 substrate 2. The thickness of the buffer layer 3 is 15  
25  $\mu\text{m}$  which lies in a preferred range of 5  $\mu\text{m}$  to 20  $\mu\text{m}$ .

26

27 A suitable method, for example, a flame hydrolysis  
28 deposition (FHD) method, is used to deposit a first  
29 core layer 4 on top of the buffer layer 3. The  
30 thickness of the first core layer 4 is 2  $\mu\text{m}$  which lies  
31 in a preferred range of 0.2  $\mu\text{m}$  to 30  $\mu\text{m}$ .

32

33 The material included in the first core layer 4  
34 provides a high photosensitive response to an optical  
35 signal. In a preferred embodiment, the first core  
36 layer 4 includes a high concentration of Germanium

1 dopant, for example 17 %wt, co-doped with Boron, for  
2 example 5 %wt. Other dopant ions can be included, or a  
3 mixture of dopant ions, for example, tin, cerium,  
4 and/or sodium.

5

6 The dopant and co-dopants are introduced during the  
7 deposition of the first core layer 4. The Germanium  
8 dopant induces a high photosensitive response and the  
9 Boron co-dopant lowers the refractive index induced by  
10 the high level of Germanium in the first core layer 4.  
11 The concentrations of the dopant and co-dopant are  
12 adjusted to 17% wt and 5% wt to give a difference  
13 between the refractive index of the first core layer 4  
14 and the refractive index of the buffer layer 3 of 0.75%  
15 which lies in a preferred range of 0.05% to 2.0% .

16

17 The first core layer 4 is then consolidated by a  
18 suitable method, for example by a second pass of the  
19 FHD burner or by consolidating the waveguide 1 in an  
20 electrical furnace.

21

22 Fig. 1B shows a further stage in the fabrication of the  
23 waveguide 1 in which a second core layer 5 is formed on  
24 the first core layer 4.

25

26 The second core layer 5 is deposited on the first core  
27 layer 4 using a suitable method, for example FHD, and  
28 is then suitably consolidated, for example, in an  
29 electrical furnace.

30

31 The second core layer 5 is doped with rare earth dopant  
32 ions, for example  $\text{Er}^{+3}$ , using an aérosol doping  
33 technique, and co-doped, for example, with Phosphorus  
34 during the deposition of the second core layer 5. The  
35 thickness of the second core layer 5 is  $4\mu\text{m}$ , which lies  
36 in the range of  $0.2\mu\text{m}$  to  $30\mu\text{m}$ .

1 Alternative methods can be used to dope the second core  
2 layer 5 such as solution doping. Preferably, the dopant  
3 and co-dopant are simultaneously introduced in a  
4 controlled manner during the deposition of the second  
5 core layer 5. The concentrations of the dopant and co-  
6 dopant can be controlled so that the second core layer  
7 5 provides the desired signal gain for optical signals  
8 propagating through the waveguide and also to ensure  
9 that the refractive index of the second core layer 5 is  
10 matched to the refractive index of the first core layer  
11 4. In this embodiment, the indices are substantially  
12 matched. Alternatively, the first core layer 4 and the  
13 second core layer 5 can be subjected to a further  
14 process, for example, UV trimming, to effect matching  
15 of their refractive indices.

16  
17 The photosensitive response of the first core layer 4  
18 in combination with the optical signal gain of the  
19 second core layer 5 effect the overall level of optical  
20 signal amplification provided by the waveguide 1.  
21

22 A waveguide core 6 is then formed from the first core  
23 layer 4 and the second core layer 5 by using a suitable  
24 method, for example conventional photolithographic  
25 and/or reactive ion etching (RIE) methods. A portion  
26 of the second core layer 5 is suitably masked and the  
27 unwanted portions of the second core layer 5 and the  
28 underlying first core layer 4 are etched away to leave  
29 the waveguide core 6. The overall dimensions of the  
30 waveguide core 6 formed are  $6\mu\text{m} \times 6\mu\text{m}$  which is in a  
31 preferred range of  $0.4\mu\text{m} \times 0.4\mu\text{m}$  to  $60\mu\text{m} \times 60\mu\text{m}$ .  
32

33 The co-dopant, here Boron, in the first core layer 4  
34 reduce the refractive index of the waveguide core 6 and  
35 enable single mode operation even for large waveguide  
36 cores, for example waveguide cores whose dimensions are

1 in the range of  $0.4\mu\text{m} \times 0.4\mu\text{m}$  to  $60\mu\text{m} \times 60\mu\text{m}$ . The co-  
2 dopant in the first core layer 4 can also provide other  
3 advantages such as enabling higher refractive index  
4 changes to occur during later stages of fabrication of  
5 a waveguide with multiple core layers.

6  
7 The first core layer 4 effectively can reduce the  
8 optical signal gain provided by the second core layer  
9 5. It is thus advantageous for the first core layer 4  
10 to be as photosensitive as possible in particular as  
11 the refractive index modulation no longer occurs over  
12 the entire volume of the waveguide core 6.

13  
14 Fig. 1C shows a further stage in the fabrication of the  
15 waveguide. An upper cladding layer 7 is deposited on  
16 the waveguide core 6 using an FHD method. The upper  
17 cladding layer 7 embeds the waveguide core 6. The upper  
18 cladding layer 7 is doped during deposition, for  
19 example with Phosphorus and Boron, to adjust its  
20 refractive index until the refractive index of the  
21 upper cladding layer 7 matches the refractive index of  
22 the buffer layer 3. The upper cladding layer 7 is then  
23 consolidated, for example in an electrical furnace.

24  
25 In a second preferred embodiment of the invention, a  
26 lower cladding layer is formed on top of the buffer  
27 layer 3 before the first core layer 4 is deposited and  
28 in which the level of dopant in the upper cladding  
29 layer 7 is adjusted until the refractive index of the  
30 upper cladding layer 7 matches that of the lower  
31 cladding layer. The lower cladding layer can be  
32 deposited and consolidated using the same techniques as  
33 the upper cladding layer 7.

34  
35 In an alternative layer structure the first core layer  
36 4 may be deposited on top of the second core layer 5 or

1       respective first core layers 4 may be provided both  
2       below and on top of the second core layer 5. The core  
3       layer 5 is then sandwiched between two photo-sensitive  
4       first core layers 4 increasing the coupling coefficient  
5       of the device.

6

7       It is possible also, for certain applications, to dope  
8       the photo-sensitive first core layer 4 with a small  
9       amount of rare earth ions.

10

11      Referring now to Figs. 2A and 2B of the drawings, there  
12      is shown a schematic diagram of laser waveguide  
13      according to the invention. Figs. 2A and 2B show a  
14      cross-section parallel to the longitudinal axis of the  
15      laser waveguide core, such that the waveguide core is  
16      seen only in profile.

17

18      Fig. 2A shows a planar laser waveguide 10 incorporating  
19      a Bragg grating 11. The laser waveguide 10 includes a  
20      silicon substrate layer 12 and a silica buffer layer 13  
21      comprising a thermally oxidised layer of the substrate  
22      12. The buffer layer 13 is formed on the substrate  
23      layer 12.

24

25      Fig. 2B is an enlarged view of a section of Fig. 2A. A  
26      first core layer 14 is deposited and consolidated on  
27      the buffer layer 13 and second core layer 15 is  
28      deposited and consolidated on the first core layer 14  
29      using the techniques described above for the deposition  
30      and consolidation of first and second core layers 4 and  
31      5 in the waveguide 1. The first core layer 14 can  
32      alternatively be formed on an lower cladding layer (not  
33      shown) formed on buffer layer 13.

34

35      The second core layer 15 is doped with neodymium  
36      instead of the erbium used as a dopant in the second

1 core layer 5. Fig. 2A represents a cross-section  
2 through the laser waveguide 10 parallel to the  
3 direction of light propagation through the waveguide 10  
4 (i.e., normal to the cross-sectional plane through the  
5 waveguide shown in Fig. 1C). The waveguide core 16 is  
6 formed from said first core layer 14 and said second  
7 core layer 15 using the same technique described above  
8 for the formation of the first core layer 4 and the  
9 second core layer 15.

10  
11 An upper cladding layer 17 is then deposited on the  
12 second core layer 15 and the grating 11. The upper  
13 cladding layer 17 is deposited and consolidated using  
14 the same methods as described above for the deposition  
15 and consolidation of the upper cladding layer 7 in the  
16 fabrication of waveguide 1.

17  
18 The laser cavity of the laser waveguide 10 is  
19 fabricated by writing the Bragg grating 11 into a  
20 generally central portion of the first core layer 14  
21 and the second core layer 15. Conventionally, the  
22 Bragg grating 11 may be written using a KrF excimer  
23 laser operating at 248 nm through a quartz phase mask  
24 deposited on top of the upper cladding layer.

25  
26  
27 An input 18 of the laser waveguide 10 provides an  
28 optical signal at a pump wavelength to the laser  
29 waveguide 10. An optical interference mirror 19 butt-  
30 coupled to the input end 18 of the laser waveguide 10  
31 has a high reflectivity ( $R_{sig} = 99.9\%$ ) around the maxima  
32 of the desired output wavelength and has a high  
33 transmittance at the pump wavelength ( $T_{pump} > 95\%$ ). The  
34 grating 11 forms an output coupler at the output 20 of  
35 the laser waveguide 10.

36

1       The grating 11 is designed for use at 1050 nm and the  
2       reflectivity of the grating 11 formed saturates at 80%.  
3       The phase mask used to form the grating 11 has a pitch  
4       of 720 nm. In other embodiments, however, it is  
5       possible to form gratings 11 which can be used at a  
6       wavelength in the range of 500 nm to 2100 nm by using  
7       suitable phase masks.

8  
9       In another embodiment of a laser waveguide, a grating  
10      11 can be provided at both the input 18 and the output  
11      20 of the laser waveguide 10, preferably with both  
12      gratings having substantially the same Bragg wavelength  
13      thus providing a distributed Bragg reflection laser  
14      (DBR).

15  
16      In yet another embodiment, a distributed feedback laser  
17      (DFB) can also be formed by having a grating extending  
18      along the length of the gain cavity formed by the core  
19      layer 5.

20  
21      Further, a multicavity laser can be formed by butt-  
22      coupling another mirror to the output end of the laser  
23      waveguide 10. These external mirrors can be bulk  
24      mirror butt-coupled or mirrors directly deposited on  
25      the ends of the waveguide. A multiple wavelength laser  
26      can be provided by photoimprinting a sampled grating in  
27      the waveguide core, with precise control of channel  
28      spacing. Additionally, a multiple wavelength laser can  
29      be achieved by exposing the same core area to very  
30      similar UV patterns, with each exposure determining  
31      each one of the emission wavelengths of the  
32      superimposed Bragg gratings. An additional grating can  
33      be defined to provide gain equalisation for the several  
34      wavelengths.

35  
36      Thus, a multicavity laser can be constructed by using

1       two mirrors and a grating, one mirror and two gratings,  
2       or indeed three gratings.

3

4       Still further, in a different application, for example,  
5       optical amplifiers, a grating can also be formed on the  
6       first core layer 4 to act as a "tap" to flatten optical  
7       gain spectra.

8

9       While several embodiments of the present invention have  
10      been described and illustrated, it will be apparent to  
11      those skilled in the art once given this disclosure  
12      that various modifications, changes, improvements and  
13      variations may be made without departing from the  
14      spirit or scope of this invention.

1       Claims:-

2

3       1. An optical waveguide with multiple core layers  
4       for transmitting an optical signal, the waveguide  
5       including:

6            a substrate;

7            a waveguide core formed on said substrate; and  
8            an upper cladding layer embedding said waveguide  
9       core;

10          wherein said waveguide core comprises a first core  
11       layer and a second core layer.

12

13       2. A waveguide as claimed in any preceding claim,  
14       wherein the substrate comprises silicon and/or silica  
15       and/or sapphire.

16

17       3. A waveguide as claimed in either preceding claim,  
18       wherein the substrate includes an intermediate layer.

19

20       4. A waveguide as claimed in Claim 3, and wherein the  
21       intermediate layer includes a buffer layer formed on  
22       the substrate.

23

24       5. A waveguide as claimed in Claim 4, wherein said  
25       buffer layer comprises a thermally oxidised layer of  
26       the substrate.

27

28       6. A waveguide as claimed in any one of Claims 4 or  
29       5, wherein the intermediate layer further includes a  
30       lower cladding layer formed on said buffer layer.

31

32       7. A waveguide as claimed in any one of Claims 4 to  
33       6, wherein the thickness of the buffer layer is in the  
34       range 5  $\mu\text{m}$  to 20  $\mu\text{m}$ .

35

36

1       8. A waveguide as claimed in any preceding claim,  
2       wherein the second core layer is formed on the first  
3       core layer and said first core layer is formed on the  
4       substrate.

5

6       9. A waveguide as claimed in any one of Claims 1 to  
7       7, wherein the first core layer is formed on the second  
8       core layer and said second core layer is formed on the  
9       substrate.

10

11      10. A waveguide as claimed in Claim 8, wherein a  
12       further first core layer is formed on the second core  
13       layer such that the first core layer sandwiches the  
14       second core layer.

15

16      11. An optical waveguide as claimed in any preceding  
17       claim, wherein the first core layer includes a dopant  
18       to permit the first core layer to exhibit a  
19       photosensitive response.

20

21      12. A waveguide as claimed in any preceding claim,  
22       wherein the first core layer includes silica.

23

24      13. A waveguide as claimed in any preceding claim,  
25       wherein the first core layer includes a germanium oxide  
26       and/or a boron oxide.

27

28      14. A waveguide as claimed in of Claims 11 to 13,  
29       wherein the first core layer dopant includes dopant  
30       ions.

31

32      15. A waveguide as claimed in Cláim 14, wherein the  
33       first core layer dopant ions include tin and/or cerium  
34       and/or sodium.

35

36      16. An optical waveguide as claimed in any preceding

1 claim, wherein the second core layer includes a dopant  
2 to induce amplification of an optical signal  
3 transmitted through said waveguide core.  
4

5 17. A waveguide as claimed in any preceding claim,  
6 wherein the second core layer includes silica.  
7

8 18. A waveguide as claimed in any preceding claim,  
9 wherein the second core layer includes a phosphorus  
10 oxide.  
11

12 19. A waveguide as claimed in any of Claims 16 to 18,  
13 wherein the second core layer dopants include dopant  
14 ions.  
15

16 20. A waveguide as claimed in Claim 19, wherein the  
17 second core layer dopant includes a mobile dopant.  
18

19 21. A waveguide as claimed in one of Claims 17 to 20,  
20 wherein the second core layer dopants include a rare  
21 earth and/or a heavy metal and/or compounds of these  
22 elements.  
23

24 22. A waveguide as claimed in Claim 21, wherein the  
25 rare earth is Erbium or Neodymium.  
26

27 23. A waveguide as claimed in any preceding claim,  
28 wherein the refractive indices of the first core layer  
29 and the second core layer are substantially equal.  
30

31 24. A waveguide as claimed in any preceding claim,  
32 wherein the refractive index of the waveguide core  
33 differs from that of the substrate by at least 0.05%.  
34

35 25. A waveguide as claimed in any preceding claim,  
36 wherein the thickness of the first core layer is in the

1       range 0.2  $\mu\text{m}$  to 30  $\mu\text{m}$ .

2

3       26. A waveguide as claimed in any preceding claim,  
4       wherein the thickness of the second core layer is in  
5       the range 0.2  $\mu\text{m}$  to 30  $\mu\text{m}$ .

6

7       27. A waveguide as claimed in Claim 25, wherein the  
8       width of the waveguide core lies in the range 0.4  $\mu\text{m}$  to  
9       60  $\mu\text{m}$ .

10

11      28. A waveguide as claimed in any one of Claims 6 to  
12      27, wherein the upper cladding layer and the lower  
13      cladding layer comprise the same material.

14

15      29. A waveguide as claimed in any preceding claim,  
16      wherein the refractive index of the substrate and the  
17      refractive index of the upper cladding layer are  
18      substantially equal.

19

20      30. A method of fabricating a waveguide comprising the  
21      steps of:

22            providing a substrate;  
23            forming a waveguide core on the substrate; and  
24            forming an upper cladding layer to embed the  
25            waveguide core, wherein the waveguide core is formed  
26            from a first core layer and a second core layer.

27

28      31. A method as claimed in Claim 30, wherein the  
29      formation of the substrate includes the formation of an  
30      intermediate layer formed on said substrate.

31

32      32. A method as claimed in Claim 31, wherein the  
33      formation of the intermediate layer includes the  
34      formation of a buffer layer.

35

36      33. A method as claimed in Claim 33, wherein the

1       buffer layer is formed by thermally oxidising the  
2       substrate.

3

4       34. A method as claimed in any of Claims 32 to 33,  
5       wherein the formation of the intermediate layer further  
6       includes the formation of a lower cladding layer formed  
7       on said buffer layer.

8

9       35. A method as claimed in Claim 34, wherein the  
10      formation of the lower cladding layer includes doping  
11      said lower cladding layer with a dopant.

12

13      36. A method as claimed in Claim 34, wherein the  
14      dopant includes dopant ions.

15

16      37. A method as claimed in any of Claims 30 to 36,  
17      wherein the second core layer is formed on the first  
18      core layer and wherein the first core layer is formed  
19      on the substrate.

20

21      38. A waveguide as claimed in any of Claims 30 to 37,  
22      wherein the first core layer is formed on the second  
23      core layer and said second core layer is formed on the  
24      substrate.

25

26      39. A waveguide as claimed in Claim 37, wherein a  
27      further first core layer is formed on the second core  
28      layer such that the first core layer sandwiches the  
29      second core layer.

30

31      40. A method as claimed in any of Claims 30 to 39,  
32      wherein the steps of forming any one of the substrate,  
33      first core layer, the second core layer, and the upper  
34      cladding layer comprise the steps of:

35           depositing each layer; and

36           at least partially consolidating each layer.

1       41. A method as claimed in Claim 40, wherein any one  
2       of the substrate, the first core layer, the second core  
3       layer and the upper cladding layer partially  
4       consolidated after deposition is fully consolidated  
5       with the full consolidation of any other of the first  
6       core layer, the second core layer or the upper cladding  
7       layer.

8  
9       42. A method as claimed in any of Claims 30 to 41,  
10      wherein the formation of the first core layer includes  
11      the doping of the first core layer with a dopant.

12  
13      43. A method as claimed in Claim 42, wherein the first  
14      core layer dopant permits the first core layer to  
15      exhibit a photosensitive response.

16  
17      44. A method as claimed in any of Claims 30 to 43,  
18      wherein the formation of the second core layer includes  
19      the doping of the second core layer with a dopant.

20  
21      45. A method as claimed in any of Claims 30 to 44,  
22      wherein the second core layer dopant induces  
23      amplification of an optical signal transmitted through  
24      said waveguide core.

25  
26      46. A method as claimed in any of Claims 30 to 45,  
27      wherein the formation of the substrate includes the  
28      doping of the substrate with a dopant.

29  
30      47. A method as claimed in any one of Claims 42 to 46,  
31      wherein the dopant includes dopant ions.

32  
33      48. A method as claimed in Claim 47, wherein the  
34      substrate dopant includes a mobile dopant.

35  
36      49. A method as claimed in any of Claims 47 to 48,

1       wherein said first core layer dopant ions include tin  
2 and/or cerium and/or sodium.

3

4       50. A method as claimed in any of Claims 47 to 49,  
5 wherein said second core layer dopant ions include a  
6 rare earth and/or a heavy metal and/or compounds  
7 thereof.

8

9       51. A method as claimed in Claim 50, wherein said rare  
10 earth is Erbium and/or Neodymium.

11

12       52. A method as claimed in any of Claims 42 to 51,  
13 wherein the concentration of the first core layer  
14 dopant is selectively controlled during the formation  
15 of the first core layer and the concentration of the  
16 second core layer dopant is selectively controlled  
17 during the formation of the second core layer so that  
18 the refractive index of the first core layer and the  
19 refractive index of the second core layer are  
20 substantially equal.

21

22       53. A method as claimed in Claim 52, wherein the  
23 concentrations of the first core layer dopant and  
24 second core layer dopant are controlled to give a  
25 refractive index for the waveguide core which differs  
26 from that of the substrate layer by at least 0.05%.

27

28       53. A method as claimed in any of claim 34, wherein  
29 said lower cladding layer and said buffer layer are  
30 formed substantially in the same step.

31

32       54. A method as claimed in any of Claims 40 to 53,  
33 wherein at least one of the substrate, the first core  
34 layer, the second core layer, and the upper cladding  
35 layer is deposited by a Flame Hydrolysis Deposition  
36 process and/or Chemical Vapour Deposition process.

1       55. A method as claimed in Claim 54, wherein the  
2       Chemical Vapour Deposition process is a Low Pressure  
3       Chemical Vapour Deposition process or a Plasma Enhanced  
4       Chemical Vapour Deposition process.

5

6       56. A method as claimed in any of Claims 40 to 55,  
7       wherein the consolidation is by fusing using a Flame  
8       Hydrolysis Deposition burner.

9

10      57. A method as claimed in any of Claims 40 to 56,  
11      wherein the consolidation is by fusing in a furnace.

12

13      58. A method as claimed in either of Claims 57 or 58,  
14      wherein the step of fusing the lower cladding layer and  
15      the step of fusing the first core layer and/or the  
16      second core layer are performed simultaneously.

17

18      59. A method as claimed in any of Claims 30 to 58,  
19      wherein the waveguide core is formed from the first  
20      core layer and the second core layer using a dry  
21      etching technique and/or a photolithographic technique  
22      and/or a mechanical sawing process.

23

24      60. A method as claimed in Claim 59, wherein the dry  
25      etching technique comprises a reactive ion etching  
26      process and/or a plasma etching process and/or an ion  
27      milling process.

28

29      61. A method as claimed in any of Claims 30 to 60,  
30      wherein the waveguide core formed from the first core  
31      layer and the second core layer is square or  
32      rectangular in cross-section.

33

34      62. A laser waveguide with multiple core layers for  
35      transmitting an optical signal, the laser waveguide  
36      comprising a waveguide as claimed in any one of claims

1       1 to 29, the laser waveguide further comprising:  
2                  at least one grating formed in said waveguide  
3                  core.

4

5       63. A laser waveguide as claimed in Claim 62, wherein  
6                  the laser waveguide further comprises at least one  
7                  optical interference mirror.

8

9       64. A laser waveguide as claimed in Claim 63, wherein  
10                 the optical interference mirror is provided at the  
11                 input of the waveguide.

12

13       65. A laser waveguide as claimed in Claim 64, wherein  
14                 the interference mirror is butt-coupled to or directly  
15                 deposited at the input of the waveguide.

16

17       66. A laser waveguide as claimed in any of Claims 62  
18                 to 65, wherein the laser waveguide includes two mirrors  
19                 and a grating.

20

21       67. A laser waveguide as claimed in any of Claims 62  
22                 to 65, wherein the laser waveguide includes one mirror  
23                 and two gratings.

24

25       68. A laser waveguide as claimed in Claim 62, wherein  
26                 the laser waveguide includes three gratings.

27

28       69. A laser waveguide as claimed in any of Claims 62  
29                 to 68, wherein the grating formed is a Bragg grating.

30

31       70. A laser waveguide as claimed in any one of Claims  
32                 62 to 69, wherein said grating forms an output coupler  
33                 for said laser waveguide.

34

35       71. A laser waveguide as claimed in any one of Claims  
36                 62 to 70 further comprising an optical interference

1      mirror butt coupled to or directly deposited at the  
2      output of the waveguide.

3

4      72. A method of fabricating a laser waveguide,  
5      comprising forming a waveguide according to a method as  
6      claimed in any of claims 30 to 61, the method of  
7      fabricating the laser waveguide further including the  
8      steps of:

9                forming at least one grating in said waveguide  
10     core.

11

12     73. A method as claimed in Claim 72, further including  
13     the step of attaching at least one optical interference  
14     mirror to the waveguide.

15

16     74. A method as claimed in Claim 73, wherein the  
17     optical interference mirror is attached to an input of  
18     the waveguide.

19

20     75. A method as claimed in Claim 72 to 74, wherein the  
21     grating is formed using a laser operating at a  
22     wavelength in the range of 150 nm to 400 nm through a  
23     phase mask deposited on top of said upper cladding  
24     layer of the waveguide.

25

26     76. A method as claimed in Claim 75, wherein said mask  
27     is a quartz mask.

28

29     77. A method as claimed in Claim 72 to 74, wherein the  
30     grating is formed using a using an interference side  
31     writing technique.

32

33     78. A method as claimed in any one of Claims 72 to 74,  
34     wherein the grating is formed using a direct writing  
35     technique.

36

1       79. A method as claimed in any one of Claims 72 to 78,  
2       wherein the grating formed is a Bragg grating.  
3

4       80. A method as claimed in any one of Claims 73 to 79,  
5       wherein the optical interference mirror is butt-coupled  
6       to or directly deposited at the input of the waveguide.  
7

8       81. A method as claimed in any one of Claims 72 to 79,  
9       further comprising the step of attaching a second  
10      optical interference mirror to the output of the  
11      waveguide.  
12

13      82. A waveguide substantially as described herein and  
14      with reference to Figs. 1A to 1C of the accompanying  
15      drawings.  
16

17      83. A laser waveguide substantially as described  
18      herein and with reference to Figs. 2A and 2B of the  
19      accompanying drawings.  
20

21      84. A method of fabricating a waveguide with multiple  
22      core layers substantially as described herein and with  
23      reference to Figs. 1A to 1C of the accompanying  
24      drawings.  
25

26      85. A method of fabricating a laser waveguide with  
27      multiple core layers substantially as described herein  
28      and with reference to Figs. 2A and 2B of the  
29      accompanying drawings.  
30

31

32

33

1      ABSTRACT OF THE DISCLOSURE

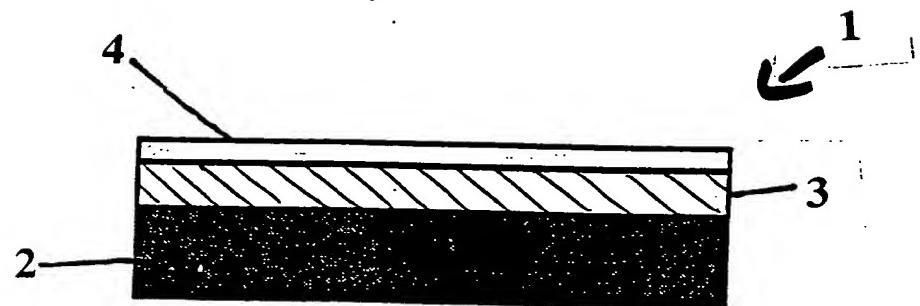
2      An optical waveguide with multiple core layers for  
3      transmitting an optical signal comprises a substrate;  
4      an intermediate layer formed on said substrate; a  
5      waveguide core formed on said intermediate layer; and  
6      an upper cladding layer embedding said waveguide core.  
7      The waveguide core comprises a first core layer formed  
8      on said intermediate layer and a second core layer  
9      formed on said first core layer. The first core layer  
10     has photosensitive properties and the second core layer  
11     has optical gain properties.

12

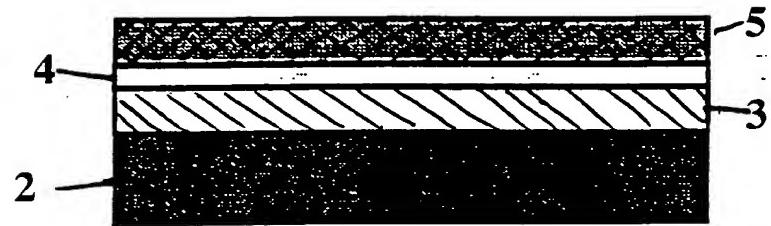
13     (Figs. 2A and 2B)

14

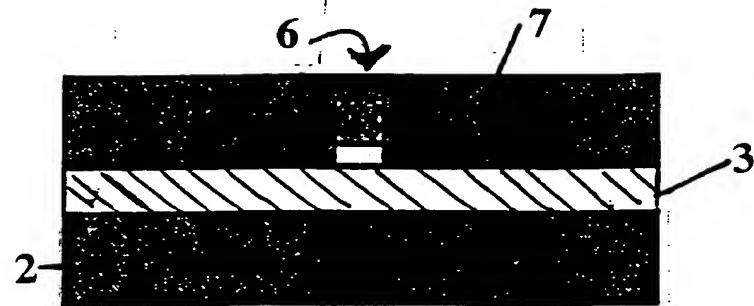
1 | 2



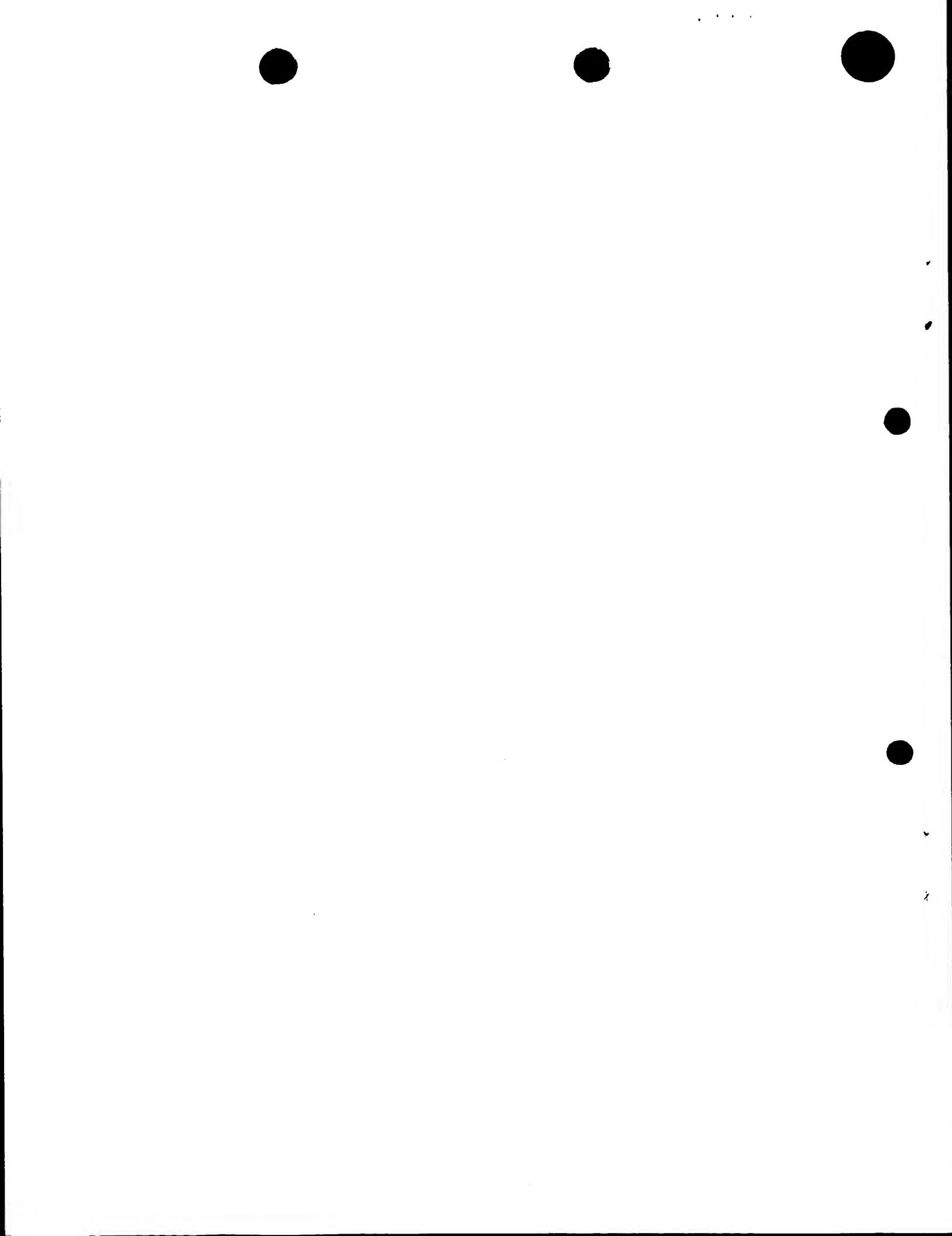
**FIG. 1A**



**FIG. 1B**



**FIG. 1C**



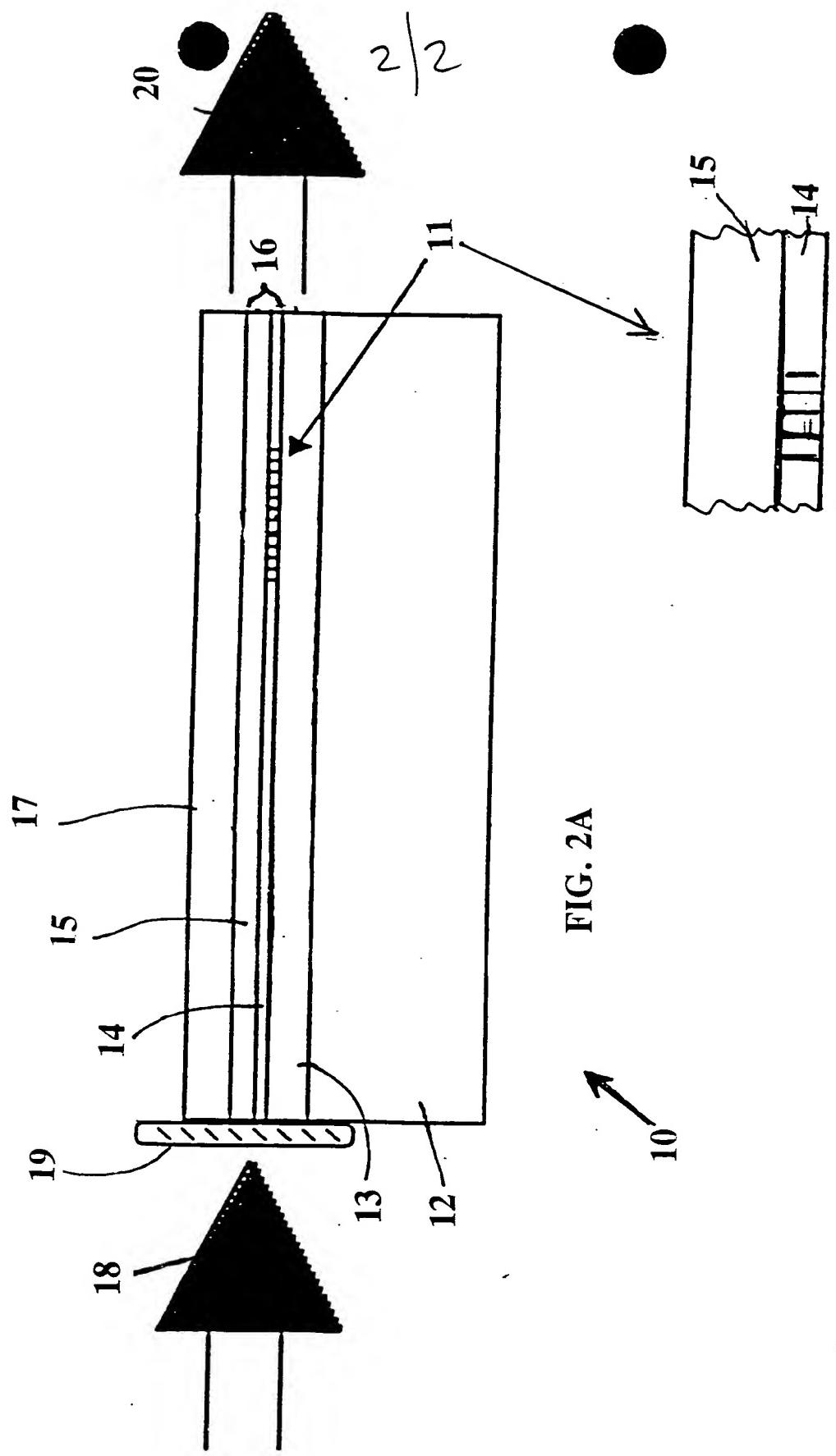


FIG. 2A

FIG. 2B

323

6/20/2021

28 - room